

## Exam Questions CPIM-BSP

CPIM - Basics of Supply Chain Management

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#### NEW QUESTION 1

- (Topic 1)

Which of the following techniques typically eliminates common errors?

- A. Practical kaizen training
- B. Kaizen
- C. Poka-yoke
- D. Kanban

**Answer:** C

#### NEW QUESTION 2

- (Topic 1)

Which of the following factors is included in cost of goods sold?

- A. Revenue
- B. General and administrative expenses
- C. Overhead
- D. Standard cost

**Answer:** C

#### NEW QUESTION 3

- (Topic 1)

Which of the following manufacturing processes would be characterized by a narrow range of standard products, low direct labor costs, and a high level of technical support for manufacturing?

- A. Jobbing
- B. Intermittent
- C. Flow
- D. Project

**Answer:** C

#### NEW QUESTION 4

- (Topic 1)

Which of the following characteristics is most distinctive of lean manufacturing?

- A. Teamwork
- B. Continuous improvement
- C. Qualitative measurements
- D. Bottom-line results

**Answer:** B

#### NEW QUESTION 5

- (Topic 1)

Having the needed materials within easy reach of a subassembly process eliminates waste of:

- A. motion.
- B. transportation.
- C. making defects.
- D. stocks.

**Answer:** A

#### NEW QUESTION 6

- (Topic 1)

Which of the following types of layouts is most efficient in a lean production environment?

- A. Islands
- B. Connected islands
- C. Functional layout
- D. Cells

**Answer:** D

#### NEW QUESTION 7

- (Topic 1)

In an assemble-to-order production environment, the master production schedule contains:

- A. standard items.
- B. finished items.
- C. raw materials.
- D. subassemblies.

**Answer:** D

**NEW QUESTION 8**

- (Topic 1)

A production rate based on customer demand is called:

- A. cycle time.
- B. takt time.
- C. lead time.
- D. queue time.

**Answer:** B

**NEW QUESTION 9**

- (Topic 1)

Which practice focuses on root cause analysis?

- A. Statistical process control
- B. Five whys
- C. Scatter diagram
- D. Pareto chart

**Answer:** B

**NEW QUESTION 10**

- (Topic 1)

The lean production concept works best in which of the following manufacturing environments?

- A. Make-to-order
- B. Intermittent
- C. Project
- D. Flow

**Answer:** D

**NEW QUESTION 10**

- (Topic 1)

In the income statement, the cost of goods sold is related to the:

- A. sales dollars.
- B. total inventory dollars.
- C. marketing expenses.
- D. manufacturing expenses.

**Answer:** D

**NEW QUESTION 14**

- (Topic 1)

Manufacturing overhead includes which of the following types of costs?

- A. Interest expense
- B. Supervision
- C. Direct labor
- D. Direct material

**Answer:** B

**NEW QUESTION 18**

- (Topic 1)

The principal objective of total quality management in manufacturing is to:

- A. implement statistical process control.
- B. meet the expectations of the customer.
- C. reduce the costs of failure.
- D. eliminate inspections.

**Answer:** B

**NEW QUESTION 22**

- (Topic 1)

Which of the following concepts could a firm implement to reduce defects?

- A. Hansei
- B. Jidoka
- C. Muri

D. Heijunka

**Answer:** B

#### NEW QUESTION 25

- (Topic 1)

Which of the following production environment strategies requires unique design or significant customization?

- A. Make-to-order
- B. Assemble-to-order
- C. Make-to-stock
- D. Engineer-to-order

**Answer:** D

#### NEW QUESTION 28

- (Topic 1)

Which of the following is a graphical representation of a frequency distribution?

- A. Cause-and-effect diagram
- B. Pareto analysis
- C. Scatter diagram
- D. Histogram

**Answer:** D

#### NEW QUESTION 31

- (Topic 1)

Having bolts and tools at the point of use on the automobile assembly line eliminates the waste of :

- A. waiting.
- B. overproduction.
- C. making defects.
- D. stocks.

**Answer:** A

#### NEW QUESTION 34

- (Topic 1)

Which of the following manufacturing environments presents the greatest complexity in promising completion dates for customer orders?

- A. Flow
- B. Repetitive
- C. Continuous
- D. Intermittent

**Answer:** D

#### NEW QUESTION 37

- (Topic 1)

The heijunka philosophy can best be described as:

- A. level production.
- B. make-to-stock production.
- C. a chase production strategy.
- D. produce to stock production.

**Answer:** A

#### NEW QUESTION 41

- (Topic 2)

Which of the following situations requires the largest amount of safety stock based on demand variability and replenishment lead time?

- A. Low variability, short replenishment lead time.
- B. Low variability, long replenishment lead time.
- C. High variability, short replenishment lead time.
- D. High variability, long replenishment lead time.

**Answer:** D

#### NEW QUESTION 44

- (Topic 2)

An order winner is a competitive characteristic that:

- A. is universal between customers and markets.

- B. differentiates among potential customers.
- C. a company must exhibit to be considered a potential supplier.
- D. a company must exhibit to gain new sales.

**Answer:** D

#### NEW QUESTION 45

- (Topic 2)

The portion of a firm's inventory and planned production that is not already committed is referred to as:

- A. planned order receipts.
- B. projected inventory balance.
- C. master production schedule due date.
- D. available-to-promise.

**Answer:** D

#### NEW QUESTION 46

- (Topic 2)

Which of the following factors is most likely to affect the demand for a company's services or products?

- A. The sales and operations plan
- B. Demand forecasting
- C. Resource availability
- D. Economic conditions

**Answer:** D

#### NEW QUESTION 47

- (Topic 2)

In Quality Function Deployment, "competitive evaluation" refers to:

- A. analyzing current financial health.
- B. considering global market potential.
- C. ranking industry rivals' position.
- D. comparing perceived product quality.

**Answer:** D

#### NEW QUESTION 48

- (Topic 2)

When demand is uncertain, what is the most appropriate action to take?

- A. Recalculate safety stock
- B. Increase order quantity
- C. Change method of transportation
- D. Increase number of warehouses for distribution

**Answer:** A

#### NEW QUESTION 51

- (Topic 3)

Which of the following circumstances will cause a decrease in a work center's utilization?

- A. Working overtime
- B. Working below standard
- C. Lack of materials
- D. Rework operations

**Answer:** C

#### NEW QUESTION 53

- (Topic 3)

A manufacturer needs to monitor and balance the flow of work between work centers. Which of the following techniques would address this need?

- A. Dispatching
- B. Drum-buffer-rope
- C. Critical ratio
- D. Input/output control

**Answer:** D

#### NEW QUESTION 58

- (Topic 3)

Which of the following systems typically involves design while manufacturing is occurring?

- A. Flow
- B. Intermittent
- C. Project
- D. Engineer

**Answer:** C

#### NEW QUESTION 59

- (Topic 3)

Which of the following plans generally includes an organization's explicit mission, goals, and objectives, along with the specific actions needed to achieve those goals and objectives?

- A. Marketing
- B. Business
- C. Strategic
- D. Financial

**Answer:** C

#### NEW QUESTION 61

- (Topic 3)

Which of the following variables best represents a strategic performance measure?

- A. Revenue growth
- B. Machine utilization
- C. Work center capacity
- D. Cycle time

**Answer:** A

#### NEW QUESTION 63

- (Topic 3)

Which of the following processes commits orders against available capacity as well as inventory?

- A. Available-to-promise
- B. Capable-to-promise
- C. Engineered-to-order
- D. Make-to-order

**Answer:** B

#### NEW QUESTION 68

- (Topic 3)

Which of the following documents specifies how an item is to be manufactured?

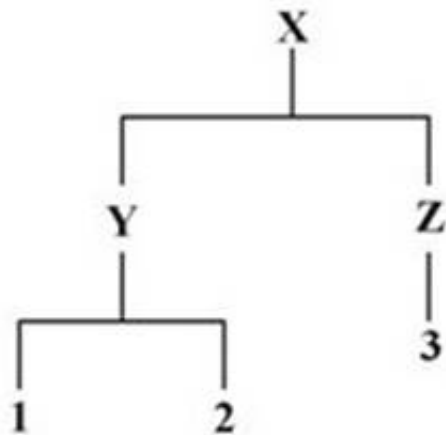
- A. Routing
- B. Bill of labor
- C. Dispatch list
- D. Item master

**Answer:** A

#### NEW QUESTION 72

- (Topic 3)

The question below is based on the following illustration of product parts:



Which of the following items are components?

- A. Y and Z only
- B. 1, 2, and 3 only
- C. Y, Z, 1, 2, and 3 only
- D. X, Y, Z, 1, 2, and 3

**Answer:** C

#### NEW QUESTION 76

- (Topic 3)

If the quantity ordered equals the quantity required in a time bucket, which of the following lot-sizing rules has been used?

- A. Lot-for-lot
- B. Fixed order quantity
- C. Order "N" periods supply
- D. Economic order quantity (EOQ)

**Answer:** A

#### NEW QUESTION 80

- (Topic 4)

Which of the following statements describes a primary function of distribution inventory?

- A. It protects against random changes in supply, demand, or lead time.
- B. It helps to smooth production in periods of changing demand.
- C. It is built to take advantage of quantity discounts.
- D. It allows goods to be placed in close proximity to the customer.

**Answer:** D

#### NEW QUESTION 83

- (Topic 4)

Which of the following actions is an example of a company expanding its customer service offering?

- A. Adding a distribution center
- B. Increasing work-in-process (WIP) inventory
- C. Implementing statistical process control (SPC)
- D. Decreasing manufacturing lot sizes

**Answer:** A

#### NEW QUESTION 86

- (Topic 4)

Which of the following functions of inventory exists to address unpredictable supply or demand?

- A. Fluctuation
- B. Anticipation
- C. Hedge
- D. Transportation

**Answer:** A

#### NEW QUESTION 87

- (Topic 4)

In the total cost concept, which of the following logistics costs should be considered when selecting a transportation mode?

- A. Import duty costs
- B. Receiving inspection costs
- C. Inventory purchasing costs
- D. Inventory carrying costs

**Answer:** D

#### NEW QUESTION 89

- (Topic 4)

An appropriate reason to carry safety stock is to protect against:

- A. demand fluctuations before the order point is reached.
- B. demand fluctuations after the order point is reached.
- C. price fluctuations before the order point is reached.
- D. price fluctuations after the order point is reached.

**Answer:** B

#### NEW QUESTION 92

- (Topic 4)

The complete supply chain dedicated to the flow of products for returns, repair and remanufacturing is:

- A. reverse auction.
- B. reverse engineering.
- C. reverse flow scheduling.
- D. reverse logistics.

**Answer:** D

#### NEW QUESTION 93

- (Topic 4)

Which of the following activities positions goods or services closer to the customer?

- A. Distribution
- B. Manufacturing
- C. Materials handling
- D. Transportation

**Answer:** A

#### NEW QUESTION 97

- (Topic 4)

Which of the following factors is a primary consideration when contracting with a supplier?

- A. Inventory levels
- B. Order cost
- C. Quantity discounts
- D. Product quality

**Answer:** D

#### NEW QUESTION 101

- (Topic 4)

One purpose for holding inventory in distribution centers is to:

- A. decouple the demand for goods with the supply of goods.
- B. improve customer service by locating stock near the customer.
- C. decrease damage to merchandise by shipping shorter distances.
- D. absorb fluctuations in storage requirements that cannot be met at the factory.

**Answer:** B

#### NEW QUESTION 105

- (Topic 4)

Which of the following considerations is an advantage of sourcing from multiple suppliers?

- A. Competition
- B. Opportunity for partnering
- C. Better quality
- D. Shorter lead times

**Answer:** A

#### NEW QUESTION 109

- (Topic 4)

Which of the following processes is concerned with the transfer or delivery of goods or services?

- A. Distribution channel
- B. Supply chain
- C. Transaction channel
- D. Value chain

**Answer:** A

#### NEW QUESTION 114

- (Topic 4)

Which of the following factors would reduce inventory carrying costs?

- A. Ordering less inventory
- B. Higher costs of working capital
- C. Reducing ordering costs
- D. Reducing transportation costs

**Answer:** A

#### NEW QUESTION 116

- (Topic 4)

Which of the following actions most likely will serve to reduce economic lot size?

- A. Decreasing the number of items
- B. Decreasing the unit cost of items
- C. Increasing the cost of ordering items
- D. Increasing the cost of carrying inventory

**Answer:**



D

**NEW QUESTION 120**

- (Topic 4)

Consignment stock is typically owned by:

- A. a supplier until consumed.
- B. the company who will consume the stock.
- C. a joint trust set up for this purpose.
- D. the carrier who transports the stock.

**Answer:** A

**NEW QUESTION 125**

- (Topic 4)

Companies typically make final purchasing decisions based on which of the following supplier characteristics?

- A. Reverse logistics
- B. Personal relationships
- C. Delivery reliability
- D. Market share

**Answer:** C

**NEW QUESTION 128**

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